



SCALLOPED POTATOES WITH HAM



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PORTION SIZE:
1 SQUARE

Ingredients	50 Servings		100 Servings		Directions
	Measure	Weight	Measure	Weight	
Butter		1 lb. 4 oz.		2 lb. 8 oz.	<ol style="list-style-type: none"> Melt butter in stock pot or kettle. Blend in flour and pepper. Cook over low heat for 5 minutes. Gradually stir in milk and cook until sauce starts to thicken. Fold in cheese and stir slowly until cheese melts and sauce is smooth. Fold in onions and green peppers. Use 5 20"x12"x2½" pans for 100 servings and 2 pans and 1 half-pan for 50 servings. Divide potatoes and ham evenly among pans. Fold sauce into pans. Cover pans and bake at 350° F for 45 minutes. Uncover and continue to bake until potatoes are tender and golden brown, about 20-30 minutes. Hold at 140° F until service. To portion, cut each full pan 4x5 and half pan 2x5.
Flour, AP	2 ½ c.		1 qt. 1 c.		
Black pepper	1 tbsp.		2 tbsp.		
Milk, 1%	1 qt. 1c.		2 qt. 2c.		
Cheddar cheese, shredded		3 lb. 2 oz.		6 lb. 4 oz.	
Onions, diced ¼"	2 ½ c.	10 oz.	1 qt. 1 c.	1 lb. 4 oz.	
Green peppers, diced ¼"	2 ½ c.	11 oz.	1 qt. 1 c.	1 lb. 6 oz.	
Potatoes, sliced ⅛"		10 lb. 4 oz.		20 lb. 8 oz.	
JENNIE-O® All Natural Diced Turkey Ham ½", #263620		4 lb. 12 oz.		9 lb. 8 oz.	

1 serving provides 2 oz. meat/meat alternate and ½ c. (Starchy) vegetable.

For preparation by a food preparation establishment only, according to the food code or equivalent.

Nutrients Per Serving					
Calories	359 cal	Trans Fat	0 g	Carbohydrates	23 g
Fat	23 g	Cholesterol	81 mg	Dietary Fiber	3 g
Saturated Fat	13 g	Sodium	426 mg	Protein	18 g



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